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D350-567-147
Job Sheet 193936



009423 SK

Part No: D350-567-147

Job Qty: 2 pcs

Part Name: Floor Window Close Out (AS350 B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 15790

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	5/13/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Fg033



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Container No: S177386



Part: D350-567-147

Job No: 193936

Serial No/Batch: S177386

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
120 QC 4	2 pcs	5/13/19	0.00 0.00		QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	2 pcs	5/13/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	5/13/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	2 pcs	5/13/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - Packaging1-3 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-147 Location:FG033

135 - DC (Document Control) Photocopy bluefile & type labels per PPP D350-567-147 CHG001

140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	S167257
AN525-10R6	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM 137307
AN525-832R7	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S143221
CB200	Acrylic Adhesive, 3.5G	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S126623
D3802-1	Window Seal (\$ Per Foot) (1x24" x2)	4 ft (2 ea)	110-Packaging 1 - Pick Kit	S163906
D4435-9	Bracket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	S152439
D4441-1	Rubber Seal (1x24" x2)	4 ft (2 ea)	110-Packaging 1 - Pick Kit	S072167
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S173190
D4971-041	T/R Bellcrank Cover Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S169495
MS21042L06	Nut	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	S158313
MS21042L08	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S157102
MS21042L3	Nut	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	S152462
MS21059L3	Nut Plate	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S168249
MS35206-229	Screw	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	S143702
NAS1149F0332P	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	S150462
NAS1149FN616P	Washer	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	S144957
NAS1149FN816P	Washer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F117316.25
D4436-047	Aft Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S156250
D5076-047	Fwd Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S176720

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	10	271	0
	AN525-10R6	4	365	0
	AN525-832R7	4	159	0
	CB200	2	22	0
	D3802-1	4	38	0
	D4435-9	4	27	0
	D4436-047	2	2	0
	D4441-1	4	364	0
	D4730-020-030	2	6	0
	D4971-041	2	8	0
	D5076-047	2	0	0
	MS21042L06	14	192	0
	MS21042L08	4	932	0
	MS21042L3	10	3,389	0
	MS21059L3	4	327	0
	MS35206-229	14	165	0
	NAS1149F0332P	20	5,207	0
	NAS1149FN616P	28	611	0
	NAS1149FN816P	4	193	0

Part Specifications

Specifications could not be found.

Plex 4/24/19 1:31 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D350-567-147

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e with Garmin Transponder)

[illegible]